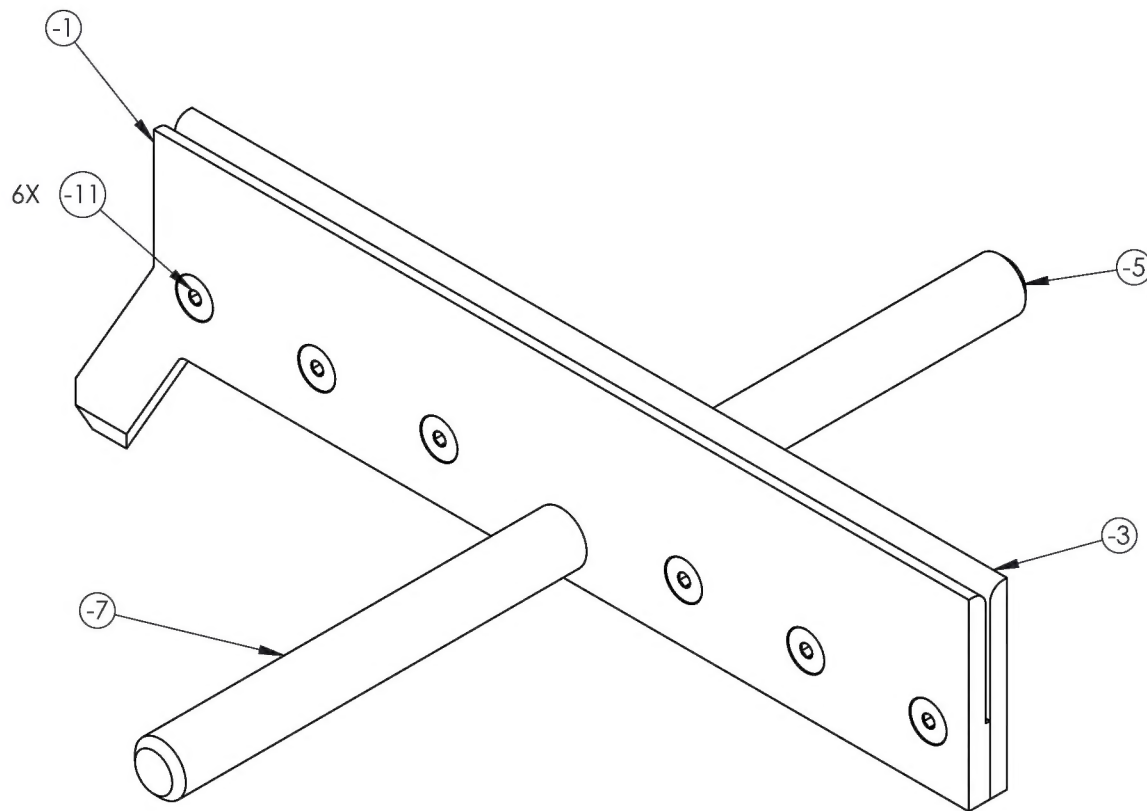



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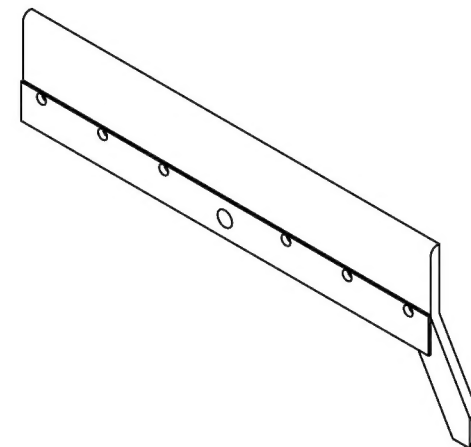
REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
	REDRAWN FROM TATTERED BELL DRAWING.	9/18/2013	RJC	




ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	1	PLATE	6061	5/16 X 4-3/4 X 13-3/8	2
			-3	1	PLATE	6061	1/4 X 2-7/8 X 12-1/8	3
	X		-5	1	HANDLE ASSY.			4
	1		-7	1	HANDLE	6061	Ø3/4 X 6-1/8	5
	1	B/O	-9		CUP POINT SET SCREW	S.S.	3/8-16 X 1-3/4 MCMaster-CARR #92311A627	4
		B/O	-11	6	FLAT SOCKET HEAD CAP SCREW	S.S.	1/4-28 X 1/2 MCMaster-CARR #90585A560	1
	ASSY -5							

 <h1>RED BARN MACHINE</h1>	
TITLE <h2>TAB BENDER MAIN ROTOR BLADE</h2>	
DWG NO. <h3>RB T101597</h3>	REV
MAT'L UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/32 .XX ± .01 ANGLES ± 5° .X ± .1	DRAWN BY: CLOUGH APPROVED <i>D Weel</i> HEAT TREAT FINISH SPEC USED ON MODEL BELL 222
1. BREAK ALL SHARP EDGES .015 x .45" OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE 1:2	DATE 9/18/2013
SHEET 1 OF 5	

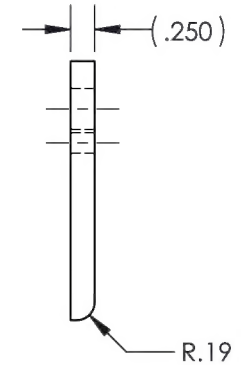
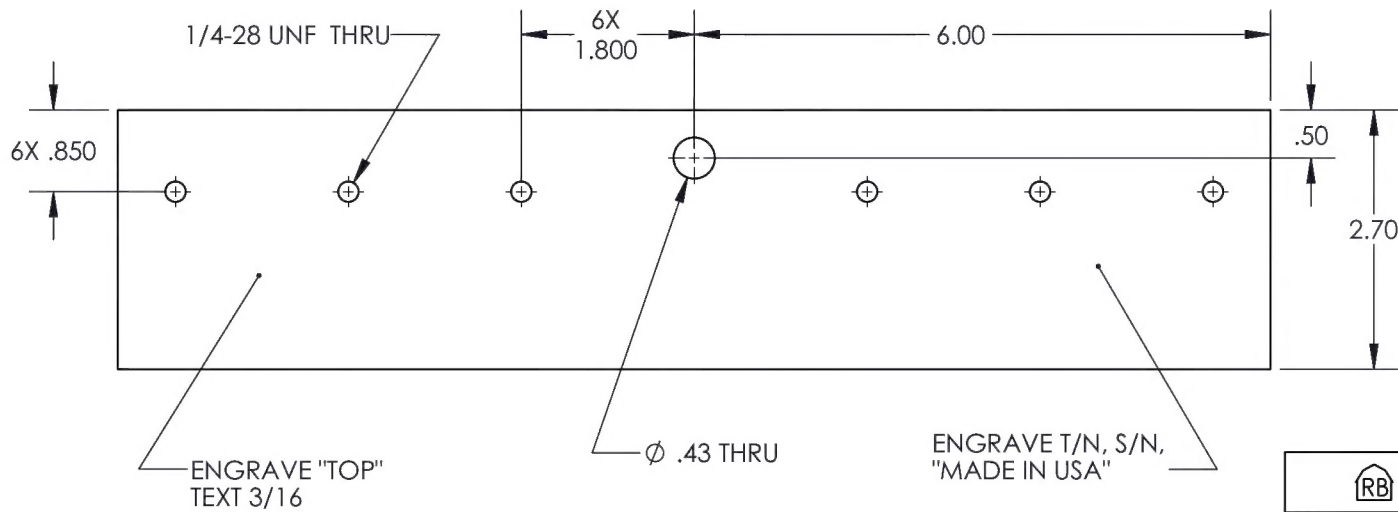
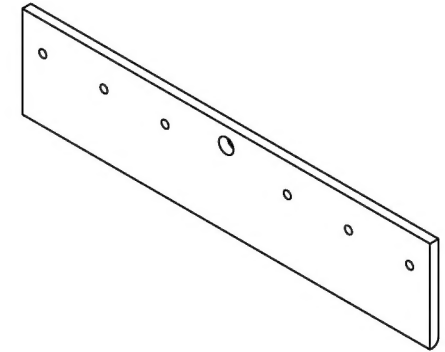
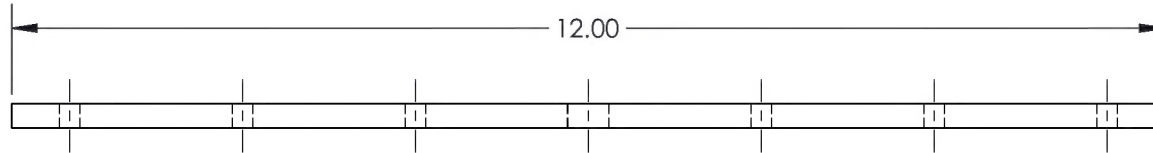
REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED



		RED BARN MACHINE	
TITLE TAB BENDER MAIN ROTOR BLADE			
DWG NO.		REV	
MAT'L 6061 UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/32 .XX ± .01 ANGLES ± 5° .X ± .1		DRAWN BY: CLOUGH APPROVED <i>D Weil</i> HEAT TREAT FINISH CLEAR ANODIZE	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING		SPEC MIL-A-8625F, TYPE II, CLASS I USED ON MODEL BELL 222	
SCALE	1:3	DATE	9/18/2013
		SHEET 2 OF 5	

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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL

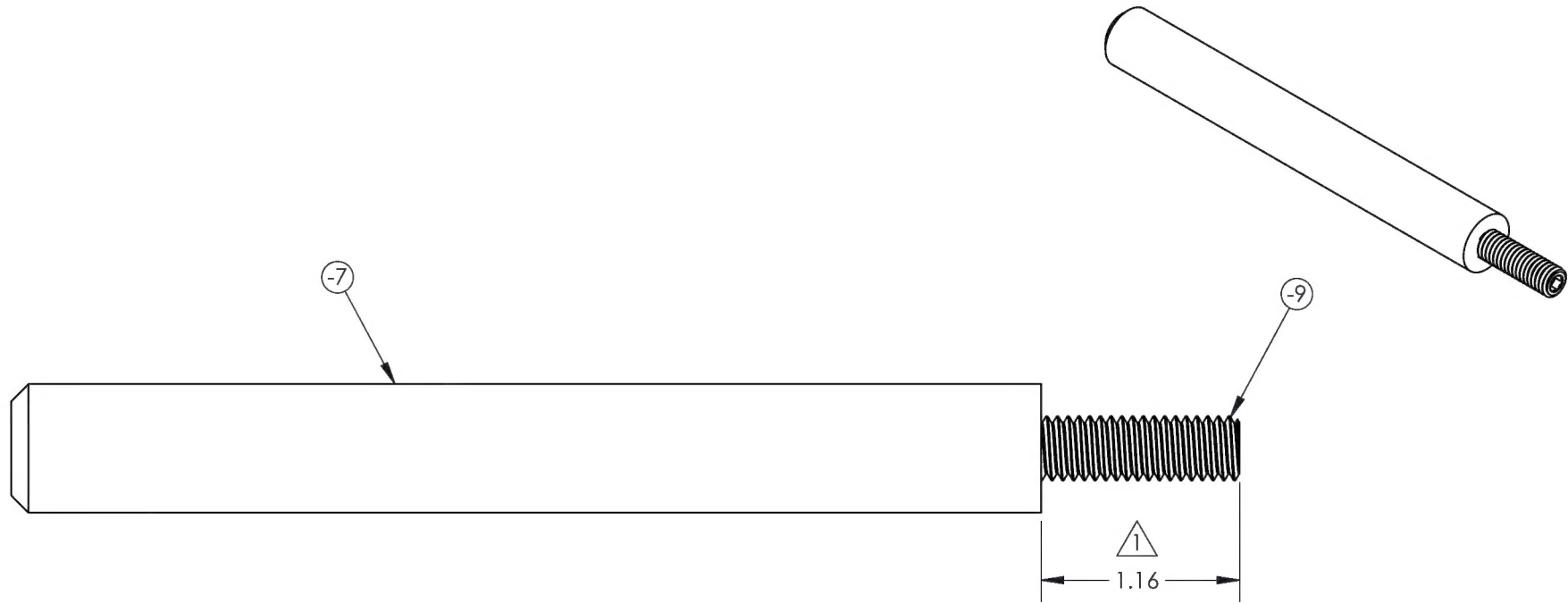


(-3)
PLATE

RED BARN MACHINE	
TAB BENDER MAIN ROTOR BLADE	
DWG NO.	RB T101597-3
MAT'L 6061	DRAWN BY: CLOUGH
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005 .XX ± .01 .X ± .1	HEAT TREAT FINISH CLEAR ANODIZE
FRACTIONS ± 1/32 ANGLES ± 5°	SPEC MIL-A-8625F, TYPE II, CLASS I
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	BELL 222
SCALE 1:2	DATE 9/18/2013
SHEET 3 OF 5	

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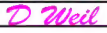
REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED



(-5)
HANDLE ASSY.

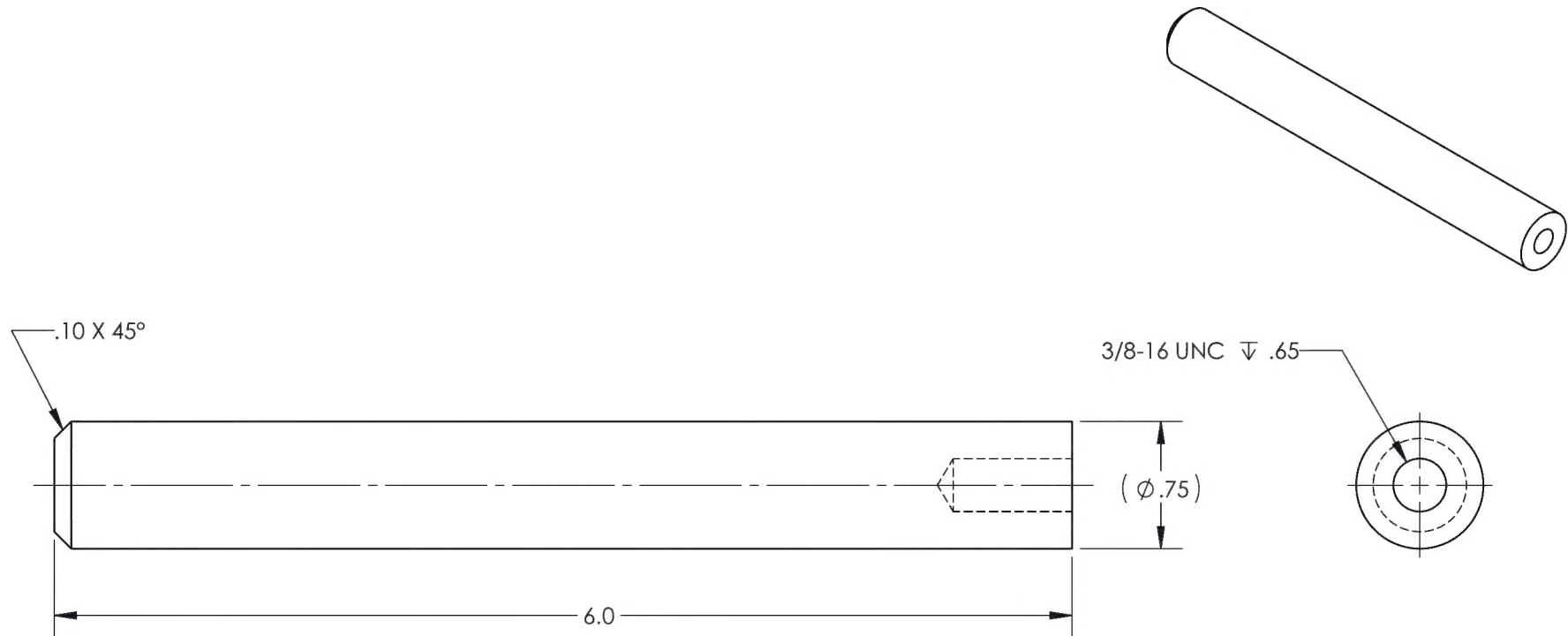
NOTE:

△ USE LOCTITE WHEN INSTALLING -9 SET SCREW.



 RED BARN MACHINE	
TITLE TAB BENDER MAIN ROTOR BLADE	
DWG NO. RB T101597-5	REV
MAT'L	DRAWN BY: CLOUGH
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/32 .XX ± .01 ANGLES ± 5° .X ± .1	APPROVED 
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	HEAT TREAT FINISH SPEC USED ON MODEL BELL 222
SCALE 1:1	DATE 9/18/2013
SHEET 4 OF 5	

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED



(-7)
HANDLE

 RED BARN MACHINE	
TITLE TAB BENDER MAIN ROTOR BLADE	
DWG NO. RB T101597-7	REV
MAT'L 6061	DRAWN BY: CLOUGH
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/32 .XX ± .01 ANGLES ± 5° .X ± .1	APPROVED 
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	HEAT TREAT FINISH CLEAR ANODIZE SPEC MIL-A-8625F, TYPE II, CLASS I USED ON MODEL BELL 222
SCALE 1:1	DATE 9/18/2013 SHEET 5 OF 5